

# POSITION MONITORING FOR DIRECTIONAL POPPET VALVES

## NEWS



WVM-6I-R  
500 bar

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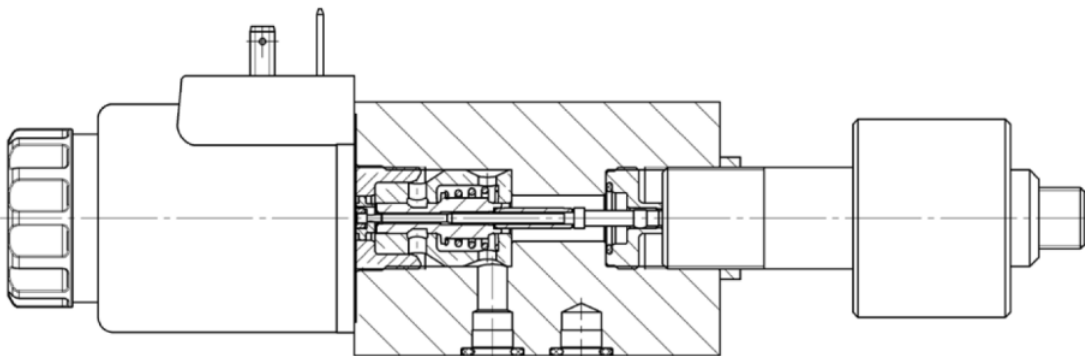
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# Position Monitoring

The feature **position monitoring** enables the detection of the valve piston position. The electrical signals from the non-contact sensors can be used for:

- Diagnosis in safety-relevant parts of electronic control systems
- Condition recording in the context of **Industry 4.0**

Thanks to the position monitoring, a higher **diagnostic coverage (DC)** of the overall system can be achieved, which enables the use in control systems of higher categories.



## Application Examples

- Increased efficiency in large turbines
- Hydraulic controls designed according to DIN EN ISO 13849
- Testsystems
- Plant construction, power plant construction, press construction
- Lifting- and transportsystems

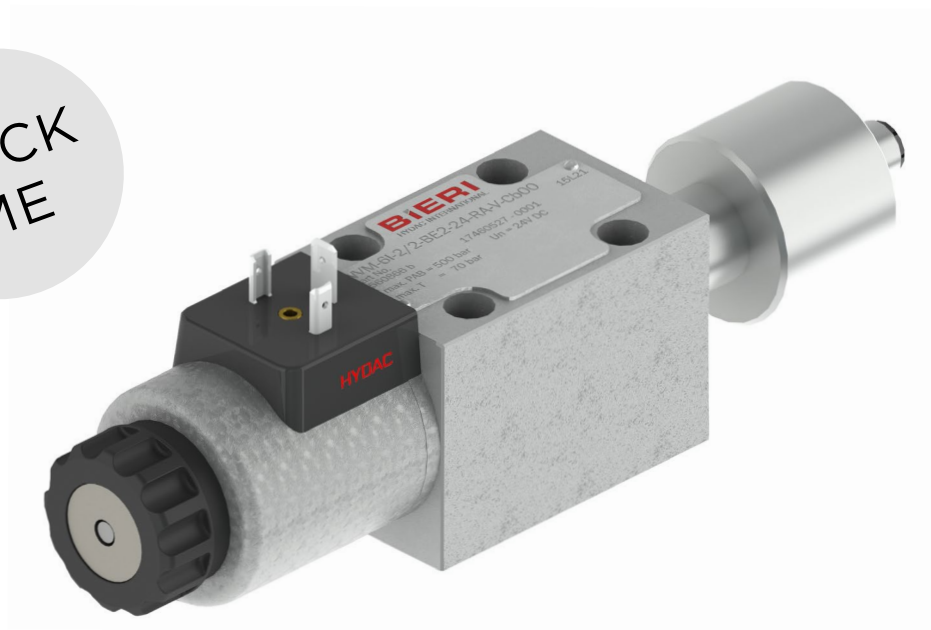
**Bieri**

**WVM-6I-R**

p max. = 500 bar

Q max. = 12 l/min

poppet tight

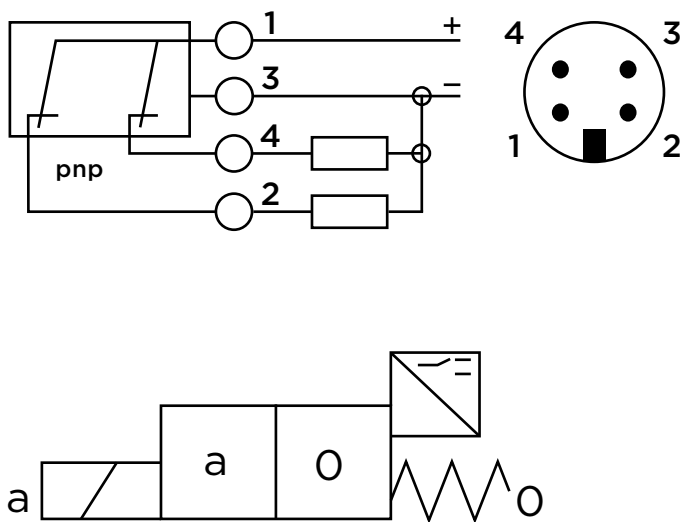


## Advantages

- Directly controlled, bidirectional flow
- Poppet tight
- High switching reliability even after a long downtime
- Robust and dirt-resistant monitoring concept with direct coupling to the valve element
- One switch connection cable is also sufficient for the 2-point version

## The Principle of Position Monitoring

When the monitored position is reached or left, the sensor issues a signal change (PNP output).



ROA	1	0	PIN 2
	0	1	PIN 4
RA	0	1	PIN 2
	1	0	PIN 4
RO	0	1	PIN 2
	1	0	PIN 4

## There are 2 types of monitoring

- 1-position-monitoring RO or RA
- 2-position-monitoring ROA

Sensor	Type	Symbol	Description
Sensor for one switching position	RO		Monitoring of the initial position
Sensor for one switching position	RA		Monitoring of the switched position
Sensor for both switching positions	ROA		Monitoring of the initial and switched position

# Monitored Position

Valve Type	ROA	RO / RA
2/2		
2/2		
3/2		
3/2		

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