

## Directional poppet valves

### Type WV1000

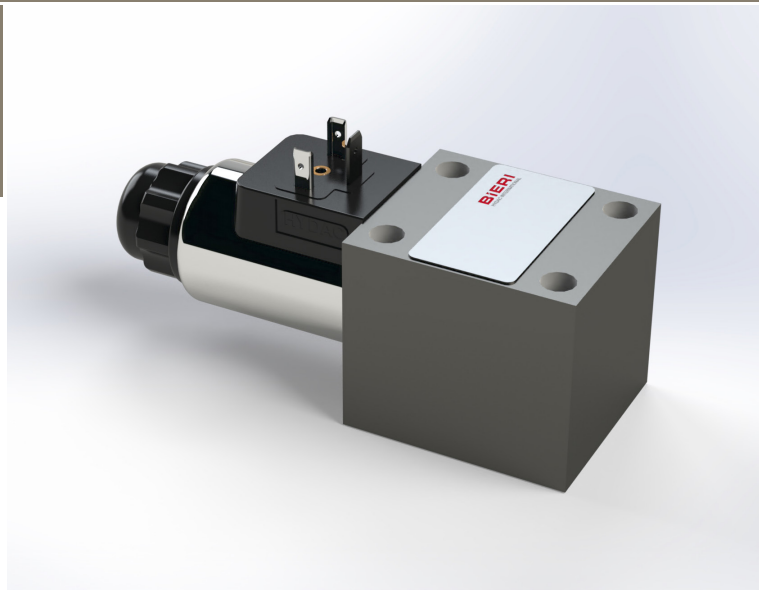
NG 6 Bieri  
up to 25 l/min, up to **1000 bar**

#### Features

- Directly operated
- Poppet tight (bidirectional)
- High operational safety and reliable switching
- High corrosion resistance
- All connections can be loaded to the maximum operating pressure
- Replacement of coils without opening of the pressure tight spaces

#### Applications

- Portable power units
- Control of cylinders as superior and space-saving alternatives to spool valves which require additional leakage free shutoff valves
- Forming technology - clamping
- Presses, test benches and systems
- Lifting and transport systems
- Hydraulic tools
- Accumulator charging systems
- Seat-tight pilot control of passive and/or active logic valves



#### Design

- Patented valve-design
- Pressure compensated design of hardened and specially grinded valve cones
- Strong return springs
- Hidden manual override
- Available as 2/2 directional poppet valve with solenoid actuation
- 360° turnable and exchangeable plug-in coil

#### Technical data

Hydraulic fluid	Mineral oil according to DIN 51524 (other fluids on request)
Fluid temperature range	- 20 to 80 °C
Ambient temperature range	- 30 to 50 °C
Viscosity range	5 to 400 mm <sup>2</sup> /s
Porting	NG 6 according to Bieri standard
Max. operating pressure connection P, A, B	1000 bar
Max. operating pressure connection T	1000 bar
Max. flow rate	25 l/min, see switching capacity diagram page 5
Filtration (recommendation)	according to NAS 1638 class 6 resp. ISO/DIN 4406 17/15/12
Duty cycle ED	100 %
Solenoid voltage (nominal power)	24 VDC (26.7 W)
Tolerance	+/- 10 %
Switching time	see table on page 5
Degree of protection	IP 65 according to EN 60529 / DIN 40050 (or according coil choice)
Weight	1,25 kg
Material	Corrosion resistant steel Solenoid coil: ZnNi-plated (1000 h salt spray test)

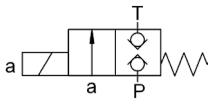
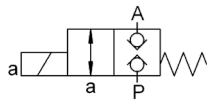
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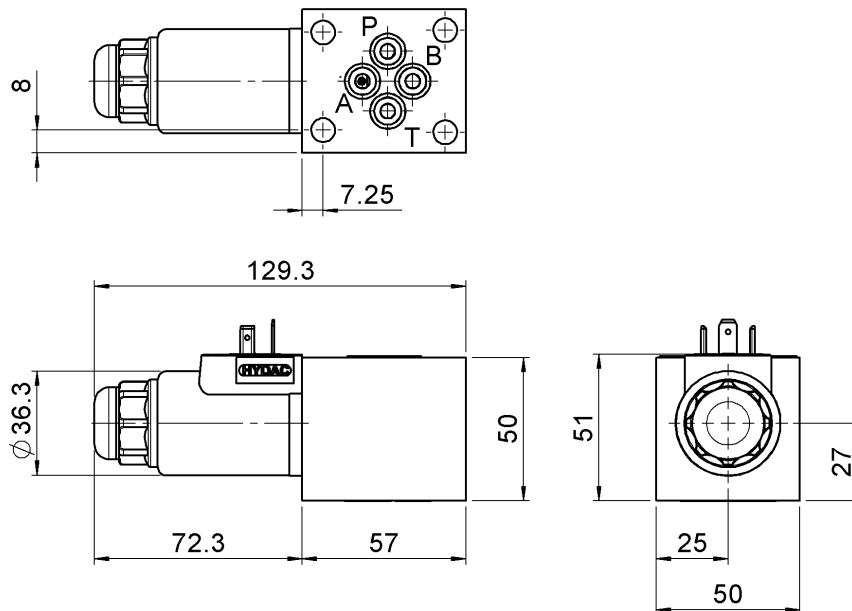
## Type code

Example	WV	1000	-	6B	-	2	/	2	-	E2	-	24	-	V	-	C		00
<b>Directional poppet valves</b>																		<b>Design</b> 00 ... 99 For internal purposes
<b>Size</b> 1000 bar																		
<b>Nominal size</b> 6 ... <b>Connection Bieri</b> ... B																		
<b>Number of ports</b> 2																		
<b>Number of positions</b> 2																		
<b>Control function</b> see overview „Product information“																		
<b>Control method</b> 24 solenoid 24 VDC																		
<b>Seal material</b> V FKM																		
																		<b>Index</b> Please leave blank For internal purposes
																		<b>Design revision</b> For internal purposes

## Product information

Valve type	2/2	
Control function	E4	E2
Part No.	4648056	4639646
Symbol		

## Dimensional drawing

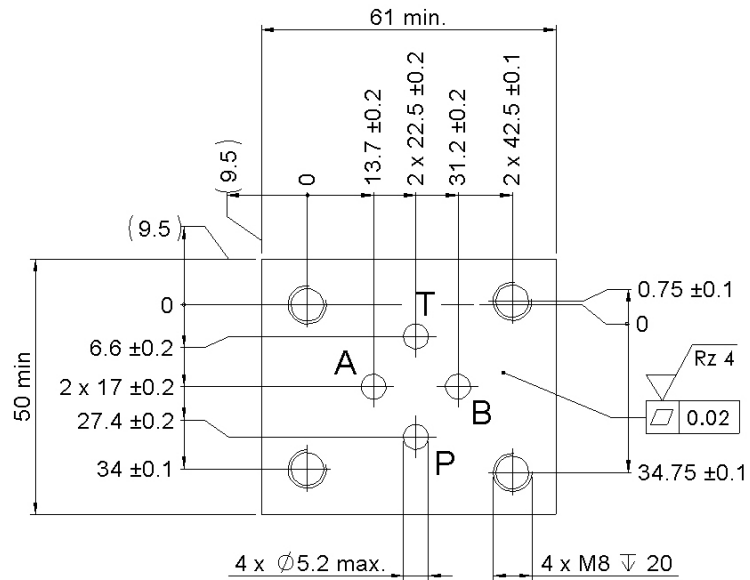


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### Drilling pattern

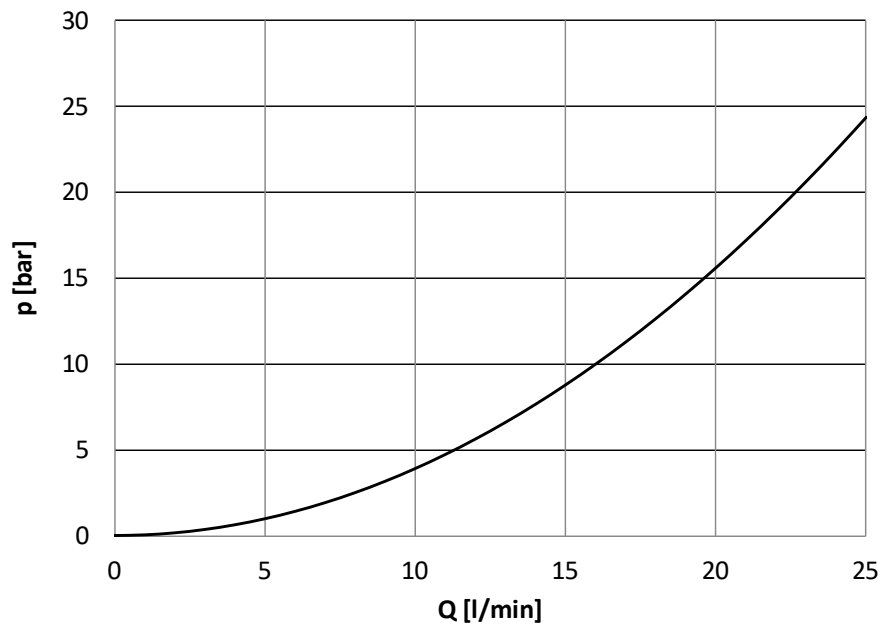
acc. to Bieri standard



Valve fastening: M8 screws, quality 8.8

### Pressure drop

( $v = 15 \text{ mm}^2/\text{s}$ )

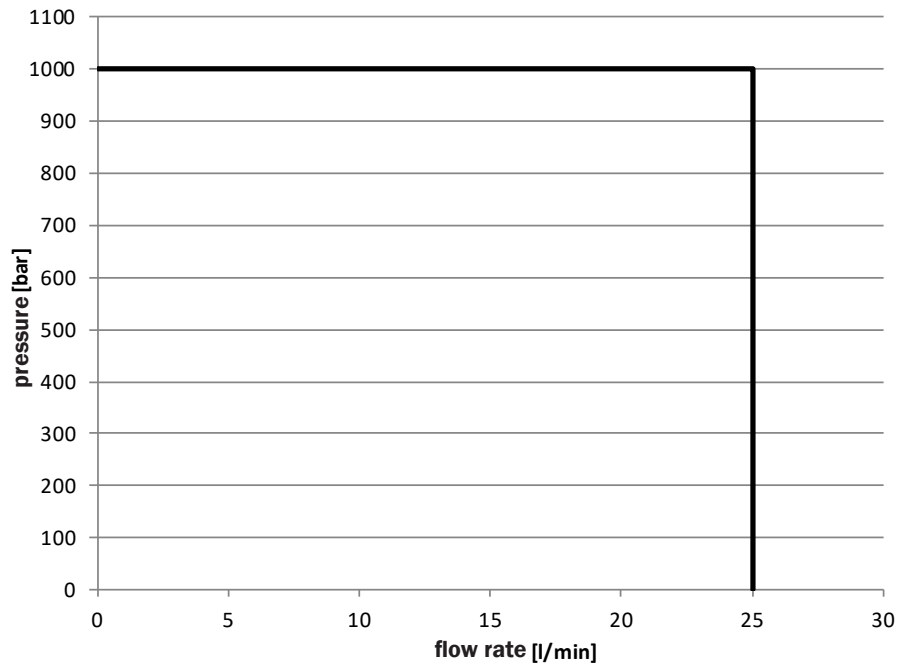


## Hydraulic switching capacity

Hydraulic switching capacity at nominal operating voltage and ambient temperature range  $T_a = 50^\circ \text{C}$

$v = 15 \text{ mm}^2/\text{s}$

Switch on current  $I_{ON} \geq 0.7 \times I_N$



## Switching times

Valve type	Control function	Switching on [ms]*		Switching off [ms]*
		at operating temperature ( $0.7 \times I_N$ )	cold ( $1 \times I_N$ )	
2/2	E4, E2	40	35	15

\* indicative values

**Type WV1000**NG 6 Bieri  
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Voltage	DC voltage
Tolerance	+/- 10%
Nominal power	26,7 W
Nominal voltage	24 V
Nominal current	1,1 A (valid at R 21,2 Ohm)
Duty cycle	100%
Protection class (standard version)	IP65 acc. EN 60529 / DIN 40050 at correct assembly on cable socket

**Plug for solenoid**

Part description	Part No.
Plug for solenoid grey	6132484
Plug for solenoid black	3728850

**Spare parts**

	Part description	Part No.
Seal kit	4 x O-Ring 6,07 x 1,78 (FKM) 4 x Support ring 12,4 / 9,5 x 1,4	4644322

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The information in this brochure relates to the operating conditions and applications described.

For applications and operating conditions not described, please contact the relevant technical department.

Subject to technical modifications.