

Directional poppet valves

Type WVH-4B NG 4 Bieri

up to 12 l/min, up to 700 bar

Features

- · Directly operated
- Poppet tight
- Good corrosion resistance
- Compact
- Low weight



Applications

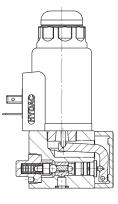
- Controlling of cylinders in higher pressure ranges as full replacement for spool valve technology (especially for poppet tight holding and bending)
- · In machine tools, hoisting technology, test stands and rescue devices
- Power units

Design

• With hardened balls

* pilot-operated

- 360° turnable and exchangeable plug-in coil
- Mounting on single subplates as "stand-alone" valves or in valve banks with subplates (see technical data sheets EAP-4B and APH/X-4B)
- As 2/2, 3/2, 4/2* or 3/3 valve with solenoid or pneumatic actuation
 - With sealed manual override



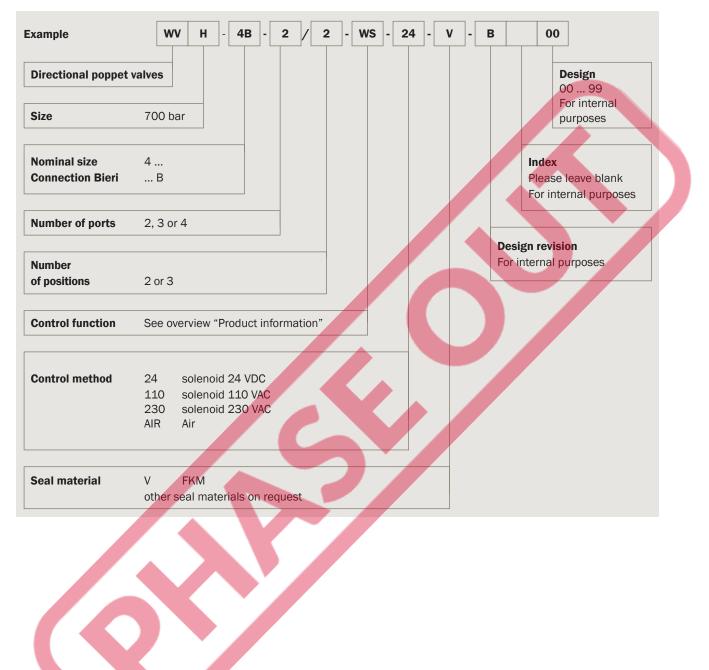
Technical data

Hydraulic fluid	mineral oil according to DIN 51524 (other fluids on request)
Fluid temperature range	-20 to 80 °C
Ambient temperature range	-30 to 50 °C
Viscosity range	5 to 400 mm ² /s
Porting	NG 4 according to Bieri standard
Max. operating pressure connection P, A, B	700 bar pressure difference from P to A, B to T must be adhered! $(p_p \ge p_A \ (p_B) \ge p_T)$
Max. operating pressure connection T	700 bar
Max. flow rate	12 l/min
Filtration (recommendation)	according to NAS 1638 class 6 resp. ISO/DIN 4406 17/15/12
Duty cycle DC	100%
Solenoid voltage (nominal power)	24 VDC (27.2 W) / 110 VAC (25 W) / 230 VAC (25 W)
Voltage tolerance	+/- 10%
Switching time	40 - 120 ms
Degree of protection	IP 65 according to EN 60529 / DIN 40050 (solenoid IP 65)
Weight	see overview "Product information"
Materials	corrosion-resistant steel and aluminium (coil housing: ZnFe - corrosion protection)

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Type code



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Product information (solenoid actuation)

Valve type	2/	′ 2
Control function	WO	WS
Part No. 24 VDC	on request	on request
Part No. 110 VAC	on request	on request
Part No. 230 VAC	on request	on request
Symbol		
Weight	0,85 kg	0,85 kg
Valve type	3/	′ 2
Control function	L	N
Part No. 24 VDC	on request	on request
Part No. 110 VAC	on request	on request
Part No. 230 VAC	on request	on request
Symbol		
Weight	0,85 kg	0,85 kg
Valve type	4/	′2
Control function	D	С
Part No. 24 VDC	on request	on request
Part No. 110 VAC	on request	on request
Part No. 230 VAC	on request	on request
Symbol		
Symbol simplified		
Weight Valve type	1,2 kg 3/3	1,2 kg
Control function	5/5 K	
Part No. 24 VDC		
	on request	
Part No. 110 VAC	on request	
Part No. 230 VAC Symbol	a a p t b	



Product information (pneumatic actuation)

Valve type	3/	/2
Control function	L	N
Part No. AIR	on request	on request
Symbol		

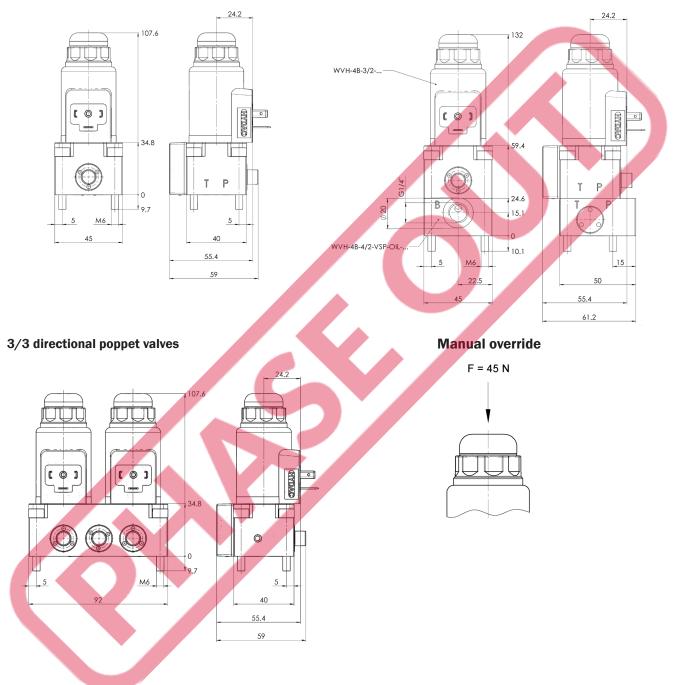
NG 4 Bieri up to 12 I/min, up to 700 ba

Dimensional drawings

Solenoid actuation

$2/2 \mbox{ and } 3/2 \mbox{ directional poppet valves}$





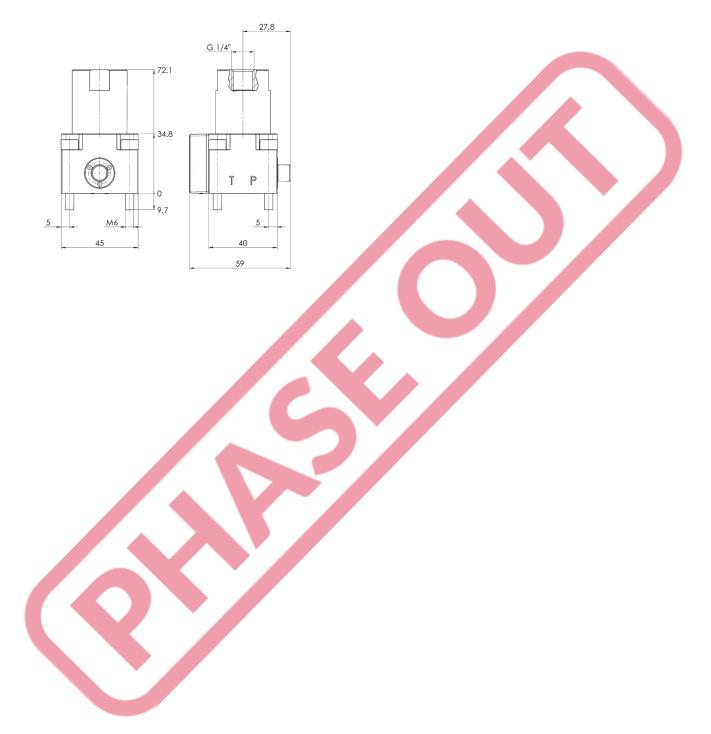
Type WVH-4B

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Pneumatic actuation

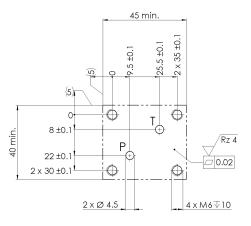
3/2 directional poppet valves



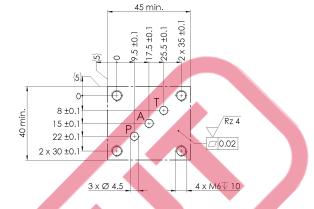
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Drilling pattern 2/2 directional poppet valves

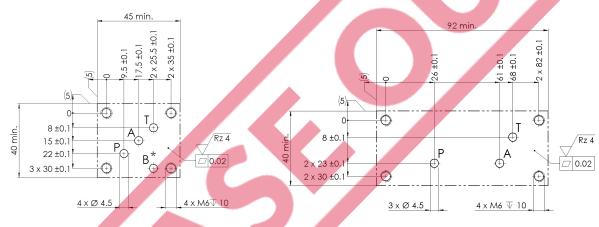


Drilling pattern 4/2 directional poppet valves



Drilling pattern 3/3 directional poppet valves

Drilling pattern 3/2 directional poppet valves



* The B hole in the connecting plate is only necessary if the pipe connection (delivered condition) is not used. When using the sub-base, the plug in the B-port of the valve must be removed.

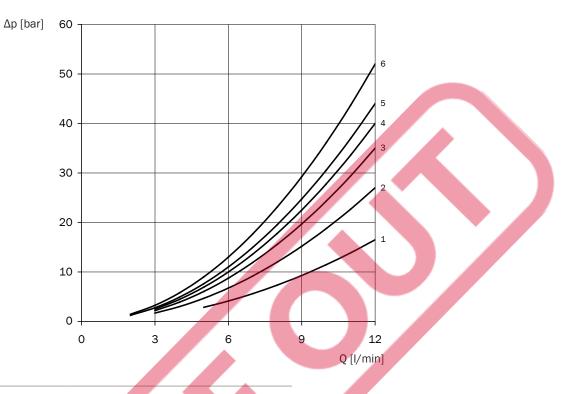
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Pressure drop

 $(v = 32 \text{ mm}^2/\text{s})$

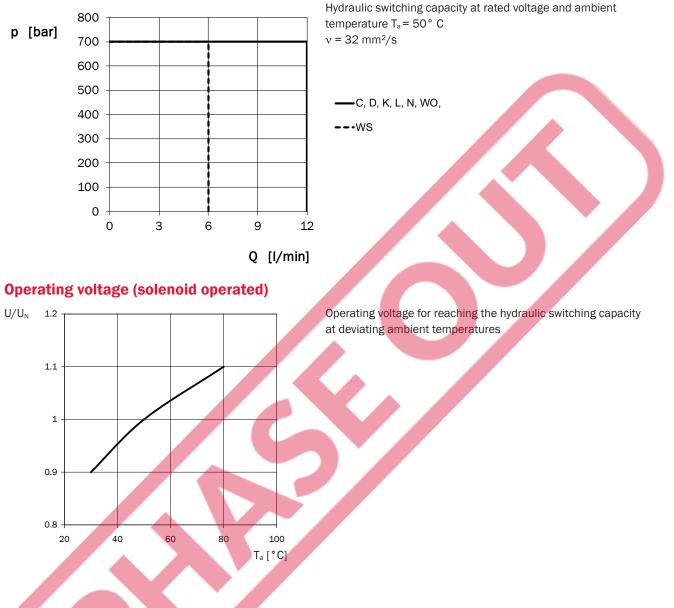


Valve type	Control function	P - A	Р-В	A - T	В-Т	Р-Т	
2/2	WO					1	
2/2	WS					2	
3/2	L	4		6			
3/2	N	3		4			
4/2	С	5	3	6	5		
4/2	D	5	5	5	6		
3/3	К	5		2			

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Hydraulic switching capacity (solenoid operated)



Pneumatic actuation

The actuating force is provided by a single acting spool with spring return. The piston is sealed to prevent leakage. Connection: G1/8". Min. pilot pressure: 3 bar Max. pilot pressure: 8 bar

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Accessories

Item description	Type code	For valve type	Part No.
Orifice insert Ø 0,4 (fitting in connection T)	BLM-4-0,4-A*00	2/2, 3/2	on request
Orifice insert Ø 0,5 (fitting in connection T)	BLM-4-0,5-A*00	2/2, 3/2	on request
Orifice insert Ø 0,6 (fitting in connection T)	BLM-4-0,6-A*00	2/2, 3/2	on request
Orifice insert Ø 0,7 (fitting in connection T)	BLM-4-0,7-A*00	2/2, 3/2	on request
Orifice insert Ø 0,8 (fitting in connection T)	BLM-4-0,8-A*00	2/2, 3/2	on request
Orifice insert Ø 1,0 (fitting in connection T)	BLM-4-1,0-A*00	2/2, 3/2	on request
Dimensional drawing		Symbol	
Item description	Type code	For valve type	Part No.
-	Type code RVH700-4B-D6,5-X-A*00	For valve type All	Part No. on request
Item description Check valve (fitting in connection P) Return pressure stop (fitting in connection T)			
Check valve (fitting in connection P)	RVH700-4B-D6,5-X-A*00	All	on request
Check valve (fitting in connection P) Return pressure stop (fitting in connection T)	RVH700-4B-D6,5-X-A*00 RDH700-4B-D6,5-X-A*00	All All Symbol	on request
Check valve (fitting in connection P) Return pressure stop (fitting in connection T) Dimensional drawing	RVH700-4B-D6,5-X-A*00 RDH700-4B-D6,5-X-A*00	All All Symbol	on request on request
Check valve (fitting in connection P) Return pressure stop (fitting in connection T) Dimensional drawing Check valve Return pressur P T	RVH700-4B-D6,5-X-A*00 RDH700-4B-D6,5-X-A*00	All All Symbol	on request on request
Check valve (fitting in connection P) Return pressure stop (fitting in connection T) Dimensional drawing Check valve Return pressur P T Item description	RVH700-4B-D6,5-X-A*00 RDH700-4B-D6,5-X-A*00	All All Symbol	on request on request
Check valve (fitting in connection P) Return pressure stop (fitting in connection T) Dimensional drawing Check valve Return pressur P T	RVH700-4B-D6,5-X-A*00 RDH700-4B-D6,5-X-A*00 re stop Check valve	All All Symbol	on request on request

Further fastening elements, tie bolts, subplates and single subplates please see technical data sheets APH/X-4B or EAP-4B.

Bieri Hydraulik AG

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For applications and operating conditions not described, please contact the relevant technical department. Subject to technical modifications.